

## AFCoKaRE Practice Problem 26.1 Solution

Purpose: This problem will allow you to practice the quantitative analysis of a steady state PFR.

Problem Statement: Gas phase reaction (1) occurs with negligible pressure drop in a 10 foot long tubular reactor with a 1 inch inside diameter. The heat of reaction (1) is  $-24.7 \text{ kcal mol}^{-1}$ , and the reaction is first order in A with a pre-exponential factor of  $8.38 \times 10^8 \text{ min}^{-1}$  and an activation energy of  $30.8 \text{ kcal mol}^{-1}$ . The steady state feed to the adiabatic reactor is at  $350 \text{ }^\circ\text{C}$  and 30 psia and contains 5% A and 13% B, the balance being an inert gas, I. The heat capacity of the gas is essentially equal to that of I:  $7.12 \text{ cal mol}^{-1} \text{ K}^{-1}$  (independent of temperature). Calculate the conversion and outlet temperature if the space time is 10 min.

