

AFCoKaRE Practice Problem 24.1 Solution

Purpose: This problem will allow you to practice the quantitative analysis of multiple steady states in a CSTR.

Problem Statement: Suppose a steady state, 500 mL CSTR operates adiabatically at a space time of 0.4 min. The feed concentration is 5 M, and the feed temperature is 60 °C. The fluid heat capacity is constant and equal to 1 cal mL⁻¹ K⁻¹. In the reactor the feed, A, is converted to Z, reaction (1). The heat released by the reaction is 30 kcal mol⁻¹. The reaction rate is first order in A, equation (2), with a pre-exponential factor of 4.75 x 10¹³ min⁻¹ and an activation energy of 25 kcal mol⁻¹. At these conditions, multiple steady states are possible. Determine the conversion of A for each steady state.



$$r = kC_A \quad (2)$$