

A First Course on Kinetics and Reaction Engineering

Unit 15. Integral Data Analysis

Definitions

half-life - time required for the concentration of a reactant to decrease to one-half of its initial value

Nomenclature

| | |
|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| α | kinetic reaction order with respect to the reactant |
| τ | space time (average residence time) |
| C_i | molar concentration of species i , a superscripted 0 denotes the reactor inlet concentration of species i |
| D | inside diameter of a PFR |
| L | length of a PFR |
| P | total pressure, a subscripted i denotes the partial pressure of species i |
| R | ideal gas constant |
| SV | space velocity |
| T | absolute temperature |
| V | volume within which the reaction is taking place |
| \dot{V} | volumetric flow rate, a superscripted 0 denotes the inlet volumetric flow rate |
| k | rate coefficient |
| n_i | moles of reagent i , $i = tot$ denotes the total moles, a superscripted 0 denotes the moles at time zero |
| \dot{n}_i | molar flow rate of species i , $i = tot$ denotes the total molar flow rate, a superscripted 0 denotes the molar flow rate at the reactor inlet |
| $r_{i,j}$ | rate of reaction j with respect to species i (rate of generation of species i via reaction j); j may be omitted if only one reaction is taking place |
| t | time |
| $t_{1/2}$ | half-life |
| y_i | mole fraction of species i |
| z | axial distance along the length of a PFR, measured from the inlet |

Equations

$$\frac{dn_i}{dt} = Vr_{i,j} \quad (15.1)$$

$$\frac{d\dot{n}_i}{dz} = \frac{\pi D^2}{4} r_{i,j} \quad (15.2)$$

$$C_i = \frac{\dot{n}_i}{\dot{V}} \quad (15.3)$$

$$\dot{V}^0 = \dot{V} \quad (\text{incompressible liquids}) \quad (15.4)$$

$$\dot{V} = \frac{\dot{n}_{tot} RT}{P} \quad (\text{ideal gas}) \quad (15.5)$$

$$\dot{n}_{tot} = \sum_{\substack{i=all \\ species}} \dot{n}_i \quad (15.6)$$

$$y_i = \frac{\dot{n}_i}{\dot{n}_{tot}} \quad (15.7)$$

$$P_i = y_i P = \frac{\dot{n}_i P}{\dot{n}_{tot}} \quad (15.8)$$

$$\tau = \frac{V}{\dot{V}^0} \quad (15.9)$$

$$SV = \frac{1}{\tau} = \frac{\dot{V}^0}{V} \quad (15.10)$$

$$C_i = \frac{n_i}{V} \quad (15.11)$$

$$P_i = \frac{n_i RT}{V} \quad (15.12)$$

$$P = \frac{n_{tot} RT}{V} \quad (15.13)$$

$$r_A = -k(C_A)^\alpha \quad (15.14)$$

$$\frac{dn_A}{dt} = -kV(C_A)^\alpha \quad (15.15)$$

$$\frac{dn_A}{dt} = -kV \left(\frac{n_A}{V} \right)^\alpha = -kV^{1-\alpha} n_A^\alpha \quad (15.16)$$

$$t_{1/2} = \frac{0.693}{k} \quad (\text{first order kinetics}) \quad (15.17)$$

$$t_{1/2} = \frac{(2^{\alpha-1} - 1)}{k(\alpha - 1)(C_A^0)^{\alpha-1}} \quad (\alpha \neq 1) \quad (15.18)$$

$$\ln(t_{1/2}) = \ln\left(\frac{(2^{\alpha-1} - 1)}{k(\alpha - 1)}\right) + (1 - \alpha)\ln(C_A^0) \quad (\alpha \neq 1) \quad (15.19)$$